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RBW6205G03532-3G

Job Sheet 198929



Part No: RBW6205G03532-3G

Job Qty: 1 pcs

Part Name: Main Rotor Blade Trim Tab Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/7/19

Job Tracking No:

Due Date: 10/14/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 18269

Note: DWG RBW6205G03532-3G Rev.3 IPP Rev. A 18.10.10 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
95	Small Fab - Issue SN	1 pcs	10/14/19		0.00	0.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		GP 19-10-04
							Small Fab - 7		
							Small Fab - 8		
100	Small Fab - 2 - B4B	1 pcs	10/14/19		0.00	0.20	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		GP 19-10-04
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
110	QC 5	1 pcs	10/14/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		

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				QC 5 - 30	OCT 07 2019	DAS 40 9-89
				QC 5 - 40		
				QC 5 - 61		
				QC 5 - 81		
130 Packaging 3-1 - Stock - B4B 1 pcs	10/14/19	0.00 0.00		Packaging 3 - 1 - B4B		DAS 28 2-89
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
140 QC 21 - FG	1 pcs	10/14/19	0.00 0.00	QC 21 - FG - 21	OCT 07 2019	DAS 21 9-89
				QC 21 - FG - 70		
				QC 21 - FG - 53		

Part Op 95 - 1-Issue S/N.

Descriptions: 100 - 1-Glue placard RBW6205G03532-3G-13 to RBW6205G03532-3G-11 foam as per DWG. 2-Glue foam to case and pack case as per DWG.

110 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1550-E	Case	1 Ea (1 ea)	95-Small Fab - Issue SN	5170623
RBW6205G03532-3G-11	Lid Foam use in case APP-1550-E	1 Ea (1 ea)	100-Small Fab - 2 - B4B	5170621
RBW6205G03532-3G-13	Inside Placard	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5165740
RBW6205G03532-3G-9	Bottom Foam use in case APP-1550-E	1 Ea (1 ea)	100-Small Fab - 2 - B4B	5170622
RBW6205G03632-3G	Main Rotor Trim Tab Bending Tool	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5170622
RBW6205G03731-3G	Trim Tab Bending Gauge Assembly	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5170622
RBW6205G03832-3G	Main Rotor Blade Blocking/Protecting Assembly	105 pcs (1 ea)	100-Small Fab - 2 - B4B	5170622

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
95-Small Fab - Issue SN	APP-1550-E	1	13	0
100-Small Fab - 2 - B4B	RBW6205G03532-3G-11	1	2	0
	RBW6205G03532-3G-13	1	3	0
	RBW6205G03532-3G-9	1	2	0
	RBW6205G03632-3G	1	1	0
	RBW6205G03731-3G	1	0	0
	RBW6205G03832-3G	1	0	0
Part Specifications				
Specifications could not be found.				

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REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	ADDED WELDMENT AND RE-ORGANIZED PRINTS. CHANGED -2 & -3 THICKNESS FROM .384 TO .375, AND CHANGED -38 & -41 FROM #1.043 TO #1.00.	2/20/09	WP	
2	DELETED -5 RETAINER AND CHANGED -7 TO A BUY OUT. REMOVED COUNTER BORES FOR HEX HEAD SCREWS AND #10-32 HOLES FOR -5 RETAINER. CHANGED #1/4 HOLES TO 1/4-28 UNF. ALSO CHANGED -9 HEX SCREW TO STUD W/LOCITITE. ALSO CHANGED FROM POWDER COAT YELLOW TO PRIME AND PAINT.	5/12/09	WP	DW
2A	ADDED T/4 TO INSIDE PLACARD, CH'D -13 FROM FOAM TOP TO INSIDE PLACARD, CH'D -11 FROM FOAM TOP TO LD FOAM, CH'D -11 CUTOUT TO REDUCE FOR -13 PER R.W.	5/28/11	RJC	
2B	ADDED -38 TO ALL TOOL NUMBERS & ON -13 PER R.W.	5/11/11	RJC	RW
3	-9 CH'D DEPTH DIM WAS 4.00 IS 4.30, HEIGHT DIM WAS 5.25 IS 5.85. CORRECTED BOM. -11 ADDED CUTOUT FOR CLEARANCE, CH'D DEPTH OF PLACARD CUTOUT WAS .06 IS .125. CH'D SIZE OF PLACARD CUTOUT TO ACCOMMODATE NEW SIZE, CH'D FOAM WAS C200 IS Y-20. -13 ADDED PLACEMENT DIMENSION TO PLACARD.	2/7/13	BM	JG

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NOTES

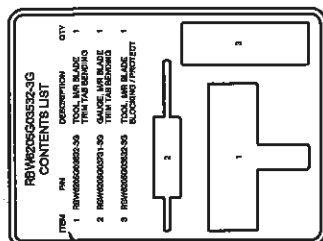
1. RBW6205G03532-3G KIT CONTAINS THREE TOOLS, NUMBERED RBW6205G03632-3G AND RBW6205G03731-3G AND RBW6205G03832-3G.
2. FUNCTION: USED FOR MAIN ROTOR BLADE TRIM TAB BENDING.

ORIGINAL No. REF.

TOOL No. ORIGINAL No.
 RBW6205G03532 $\equiv$ RBW6205G03532-3G $\equiv$ 3G6205G03632
 RBW6205G03532 $\equiv$ RBW6205G03632-3G $\equiv$ 3G6205G03632
 RBW6205G03532 $\equiv$ RBW6205G03731-3G $\equiv$ 3G6205G03731
 RBW6205G03532 $\equiv$ RBW6205G03832-3G $\equiv$ 3G6205G03832

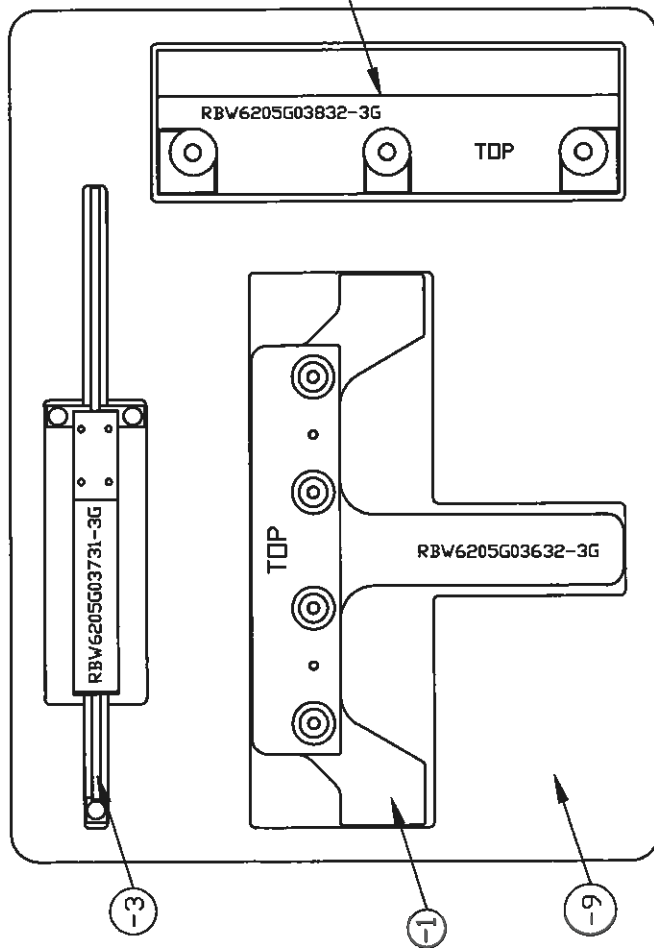
DO NOT USE, FOR REFERENCE ONLY.

RED BARN MACHINE	
TITLE MAIN ROTOR BLADE TRIM TAB TOOL KIT	
DWG NO. RBW6205G03532-3G	REV 3
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	FRACTIONS $\pm 1/32$
.XXX $\pm .005$	ANGLES $\pm 5^\circ$
.XX $\pm .01$	
.X $\pm .1$	
UNLESS OTHERWISE SPECIFIED T. BREAKS SHALL BE SHOWN AT 1:1 SCALE PER 015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 1/15/09
SHEET 1 of 4	



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Route update only

H:/FORMS/Quality Assurance/approved QA/NCRWO Rev J